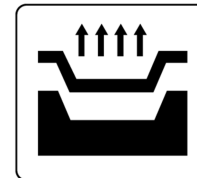




Chemlease® 66

Release Agent



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Description

Chemlease® 66 provides excellent release for hot and cold molded/cast polyurethane elastomers, skinned polyurethane and high density urethane foams.

Chemlease® 66 is also an excellent release for epoxy resin and permits easy cleaning of parts when necessary.

Benefits

- Low build-up on molds
- Excellent mold reproduction
- No cure time required

Chemlease® solvent carriers contain no Class I or II registered ozone depleting substances.

Application

1. Clean surface with Chemlease® Mold Cleaner or other suitable solvent.
2. Spray on a light coating of Chemlease® 66.
3. Allow solvent to evaporate.
4. Begin molding and reapply as required.

Note: If molded parts are to be bonded, stained, or painted, they should be washed with a suitable solvent or they should be vapor degreased

Important

The recommended number of coats and cure times are a general guideline found to be more than sufficient in a broad spectrum of molding conditions. When molding products with extreme geometries or experiencing low-humidity conditions in the shop, the customer may find the need to extend the cure time between coats and increase the number of coats applied to the mold. The efficiency of a release film is best determined through a combination of tape tests and experimentation.

Storage

Do not store above 49°C/120°F. If stored in cold temperatures, allow to warm to room temperature before using.

Handling

We believe Chemlease® 66 has a low degree of hazard when used as intended. For more information, request a copy of Chem-Trend's Safety Data Sheet.

Packaging

Chemlease® 66 is available in aerosol packaging only.

Further Information

Request information on our complete range of materials: custom-formulated release agents for polyurethane molding; tire lubes and bladder coatings; Mono-Coat® semi-permanent release coatings; aerosol formulations; mold cleaners and sealers; specialized coatings and application equipment.

While the technical information and suggestions for use contained herein are believed to be accurate and reliable, nothing stated in this bulletin is to be taken as a warranty either expressed or implied.