

# P500 Series - PCD Two Flute Drill straight flute

#### APPLICATION

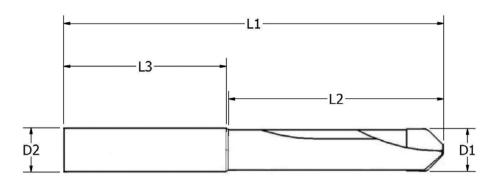
CNC automated drilling of CFRP and Hard Composite materials

**TOOL GEOMETRY** Two flute PCD, 0° flute helix

**DIAMETER RANGE** .1250" – .7500"

**TOOL MATERIAL** Solid carbide body with PCD cutting edges

**OD TOLERANCE** D1: +0" / -.0005"



# P501 Series - PCD Two Flute Drill and Countersink straight flute

#### **APPLICATION**

CNC automated drilling and countersinking of CFRP and Hard Composite materials

#### **TOOL GEOMETRY**

Two flute PCD, 0° flute helix

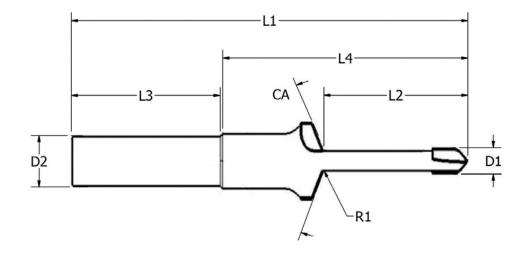
#### **DIAMETER RANGE**

.1250" – .7500" Available for  $100^\circ$  and  $130^\circ$  countersinking

#### **TOOL MATERIAL**

Solid carbide body with PCD cutting edges

#### **OD TOLERANCE** D1: +0" / -.0005"



# PCD DRILLING

### P502 Series - PCD Two Flute Twist Drill



CNC automated drilling of CFRP and Hard Composite materials

**TOOL GEOMETRY** Two flute PCD, 25° flute helix

**DIAMETER RANGE** .0980 – .1875"

#### TOOL MATERIAL

Solid carbide body with PCD cutting edges

OD TOLERANCE

D1: +0" / -.0005"



D1

#### **APPLICATION**

CNC automated drilling and countersinking of CFRP and Hard Composite materials

TOOL GEOMETRY

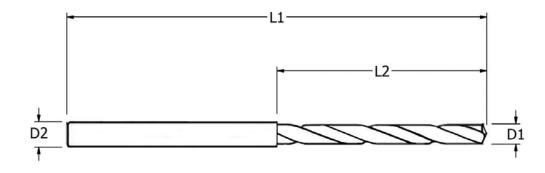
Two flute PCD,  $25^{\circ}$  flute helix

#### DIAMETER RANGE

.0980 – .1875" Available for 100° and 130° countersinking

**TOOL MATERIAL** Solid carbide body with PCD cutting edges.

**OD TOLERANCE** D1: +0" / -.0005"



L1

A1

L2

R1

L3

D2



### P504 Series - PCD Two Flute Twist Drill

#### **APPLICATION**

CNC automated drilling of CFRP and Hard Composite materials

**TOOL GEOMETRY** Two flute PCD, 25° flute helix

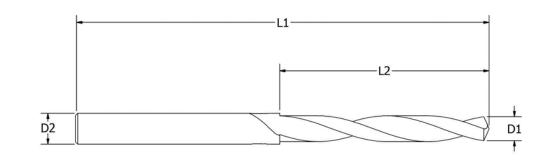
**DIAMETER RANGE** .1875 – .6250"

### TOOL MATERIAL

Solid carbide body with PCD cutting edges

### OD TOLERANCE

D1: +0" / -.0005"



# P505 Series - PCD Two Flute Drill and Countersink

#### APPLICATION

CNC automated drilling and countersinking of CFRP and Hard Composite materials

**TOOL GEOMETRY** Two flute PCD, 25° flute helix

#### **DIAMETER RANGE**

.1719 – .6250" Available for 100° and 130° countersinking

### TOOL MATERIAL

Solid carbide body with PCD cutting edges

**OD TOLERANCE** D1: +0" / -.0005"

